

# Quotation Request //

## US Government Printing Office

Agency Publishing Services  
732 North Capitol Street, NW  
Washington DC 20401-0001

**JACKET:043-898**

### Quotations are Due By:

(Eastern Time)10:00 AM on 09/19/2008

Submit Fax Quotes to:00000000

**Contractors must provide mandatory taxpayer information before GPO makes payment.**

Please see special notice on <http://contractorconnect.gpo.gov/>.

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**TITLE:** 2007 PERFORMANCE AND ACCOUNTABILITY REPORT (SENATE)

**QUANTITY:** 5000 perfect bound books; plus 20 QARC's.

**TRIM SIZE:** Text = 8-1/2 x 11";

Cover (flat) = 25-1/4 x 11" (approximately); Cover 1&2 = 8-1/2 x 11", Cover 3&4 = 8-1/2 x 11" plus 8-1/4 x 11" foldin.

**PAGES:** 128, plus separate cover.

### **SCHEDULE:**

Furnished Material will be available for pickup by 09/19/2008

Deliver complete (to arrive at destination) by 10/07/2008

F.O.B. destination

**QUALITY LEVEL:** 1 Quality Assurance Through Attributes (GPO PUB 310.1, effective May 1979 (Rev. 8-02)) applies.

### **DESCRIPTION:**

All process illustrations and process color builds must be printed using a minimum of 175 line screen rule.

Covers: All covers including the backstrip prints in Pantone 541 Blue and process color illustrations with type and line matter reversing to white. Cover 4 has a cover extension that folds into book. Bleeds on all covers. After printing, coat the entire surface of all covers with a clear gloss coating (must be tower-coated inline).

Text prints pages 3-130 black line matter and four-color process illustrations, images built from process colors plus Pantone 541 Blue line matter that prints and must align across the bind.

NOTE: Book contains fine line matter (text) built from process colors. After printing, coat the entire surface of all text pages with tone in background with a clear gloss coating, full bleed) - (Must be tower-coated inline). All four-color process images are spot gloss coated throughout.

**MATERIAL FURNISHED:** Contractor to pickup at GPO. Visuals in the form of one set of color lasers plus one set of color lasers provided in book form, one sample from a similar printing for use as a construction/binding sample. One DVD (& 952 form) MAC 10.4.11, Adobe Illustrator CS3, Photoshop CS3, and InDesign CS3 in Native Format.

Contractor is to convert blue Architect of the Capitol logo on Cover 1 from 4-color process to spot color Pantone 541C blue; create spot varnish file; adjust spine as necessary; extend bleeds for illustrations on text page 38. At contractor's option, a screen support plate can be used for Pantone 541 solid on Covers 1 and 4. Approximately 22 images used in publication are of lower effective resolutions ranging from 182 to 298 dpi.

**PAPER:** \* Must be in accordance with JCP Paper Specification Standards in effect on date of this order

Cover: JCP Code\* L61, No. 1 Coated Cover, Dull-Finish, White, Basis Size 20 X 26" Basis Weight 100 lb.

Text: JCP Code\* A181, No. 1 Coated Text, Dull-Finish, White, Basis Size 25 X 38" Basis Weight 100 lb.

Note: Grain must be parallel to spine.

**COLOR OF INK:**

4-color process, Pantone 541 Blue, plus clear gloss coating (both spot and flood).

**PRINT PAGE:** Head to Head

**MARGINS:**

Follow Electronic Media. Bleeds throughout. Tinted background pages-full bleeds. Contractor to adjust bleeds as necessary.

**PROOFS:**

One set of digital color content proofs of entire publication. At contractor's option, a film-based composite blueline may be submitted provided direct-to-plate is used to produce the final product. Proofs must be created using the same Raster Image Processor (RIP) that will be used to produce the product. Proofs shall be collated with all elements in proper position (not pasted up), imaged face and back, trimmed, and folded to the finished size of the product; and

One set of digital one-piece composite laminated color proofs on the actual production stock (Kodak Approval, Screen TrueRite, Dupont Thermal Waterproof, Polaroid PolaProof, CreoSpectrum, or Fuji Final Proof) with a minimum resolution of 2400 dpi of entire publication. At contractor's option, a film-based composite laminated color proof on the actual production stock may be submitted provided direct-to-plate is used to produce the final product. The make and model number of the proofing system utilized shall be furnished with the proofs.

These proofs must have all elements in press configuration and must indicate margins. Proofs will be used for color match on press and must show dot structure. Inkjet, photographic, and overlay proofs are not acceptable. The proofs must contain color control bars for each color of ink on the sheet. Control bars must be placed parallel to the press's ink rollers. The control bars (such as Brunner, GATF, GRETAG, or RIT) must show areas consisting of minimum 3/16" x 3/16" solid color patches; tint patches of 25, 50, and 75%; dot gain scale; and gray balance patches for process color (if applicable). These areas must be repeated consecutively across the sheet.

Pantone colors may be substituted with a similar color but may not be built out of the four process colors. Contractor to submit ink draw downs on actual production stock of Pantone colors used in job. Spot varnish may be shown as either a digital content proof or as an overlay on the one-piece laminated proofs.

Send proofs together with furnished media (copy, transparencies, electronic files, etc.) to: U.S. Government Printing Office, Contract Management Division, Stop: PPSC (Room C-811), 27 G Street, NW, Washington, DC 20401 (ATTN: Creative Services/Technical Review, notify CPS (Mary Ann Ullrich/Sheron Minter, x20224 to schedule customer for proof inspection). Contractor must fill in furnished "PROOFS" label and use on all proof packages. Proofs will be withheld not more than 3 workdays from receipt in GPO until they are made available for pickup by the contractor. The contractor must not print prior to receipt of an "OK to print."

**PRESS SHEET INSPECTION:** Call (202) 512-1162, between the hours of 8:00 a.m. and 2:00 p.m., prevailing eastern time, with 2 workday(s) notice.

Press sheets will be inspected at the contractor's plant for quality conformance. Note: A press sheet

inspection is for the purpose of setting specific standards that are to be maintained throughout the entire run. It does not constitute a prior approval of the entire run.

Press sheets must contain one color bar for each color placed parallel to the proofer's ink rollers. The control bars must show areas consisting of 3/16 x 3/16" minimum solid color patches; tint patches of 25, 50, 75%; dot gain scale (GATF, BRUNNER, or GRETAG); and gray balance patches for process color, repeated across the entire press sheet. The density must be constant across the full width of the sheet with deviations not to exceed plus or minus 5%. For viewing of the press sheets, the contractor must provide a densitometer and controlled lighting using overhead viewing lights with 5000 degree Kelvin lumination.

NOTE: Must be printed on a press capable of printing five colors in a single pass plus tower coating (minimum five printing units).

**BINDING:**

Grain must run parallel to spine.

Perfect Bind Cover/Text on the left 11" dimension. Score Cover at spine and also at 1/4" from spine on front and back covers and 8-1/4" from right edge of Cover 4 and fold in to book. Perfect bind and trim three sides--except cover at outside folded edge (note that front and back covers are to be glued to first and last pages respectively within the 1/4" scored areas).

**PACKING:**

Pack suitably in shipping containers. Pallets are required.

**DISTRIBUTION:**

Deliver 2,500 copies, via traceable means, directly to: U.S. Government Printing Office, 44 H Street, NW, Washington, DC 20401 (ATTN: Mr. Robinson or Mr. Simms, M/F redistribution to: J. Peter, Ford House Office Building, Room 205, Washington, DC 20510).

Deliver 2,500 copies, via traceable means, directly to: Melwood Business Center, 5606 Dowerhouse Road, Upper Marlboro, MD 20772, (ATTN: D. Simon).

Deliver 10 copies and furnished materials to: U.S. Government Printing Office, 44 H Street, NW, Washington, DC 20401 (M/F: CPS, Mary Ann Ullrich/Sheron Minter)

Deliver 1 sample copy to: U.S. Government Printing Office, 44 H Street, NW, Room C-834, Washington, DC 20401 (ATTN: William (Bill) White, 202-512-2010, x21211).

**QUALITY ASSURANCE STANDARDS:** The following standards shall apply to these specifications:

Inspection Levels (from ANSI/ASQC Z1.4):

- (a) Non-destructive Tests -- General Inspection Level 1.
- (b) Destructive Tests -- Special Inspection Level S-2.

Specified standards to correspond with each required attribute as follows:

ATTRIBUTE	Specified Standard	Alternate Standard*
P-7. Type Quality and Uniformity	OK Press Sheets	Electronic media
P-8. Halftone Match (Single and Double Impression)	OK Press Sheets	Electronic media
P-9. Solid and Screen Tint Color Match	OK Press Sheets	Pantone Matching System
P-10. Process Color Match	OK Press Sheets	OK Proofs

\*Special Instructions: In the event that inspection of press sheets is waived by the Government, the listed alternate standards (in order of precedence) shall become the Specified Standards.

**QUALITY ASSURANCE RANDOM COPIES:** The contractor will be required to complete a certificate furnished by GPO certifying that the copies were selected as directed. Business Reply Mail labels will be furnished for mailing the copies. The copies are to be mailed at the same time as the first scheduled shipment. A U.S. Postal Service approved Certificate of Mailing, identified by Jacket, and Purchase Order Numbers, must be furnished with billing as evidence of mailing.